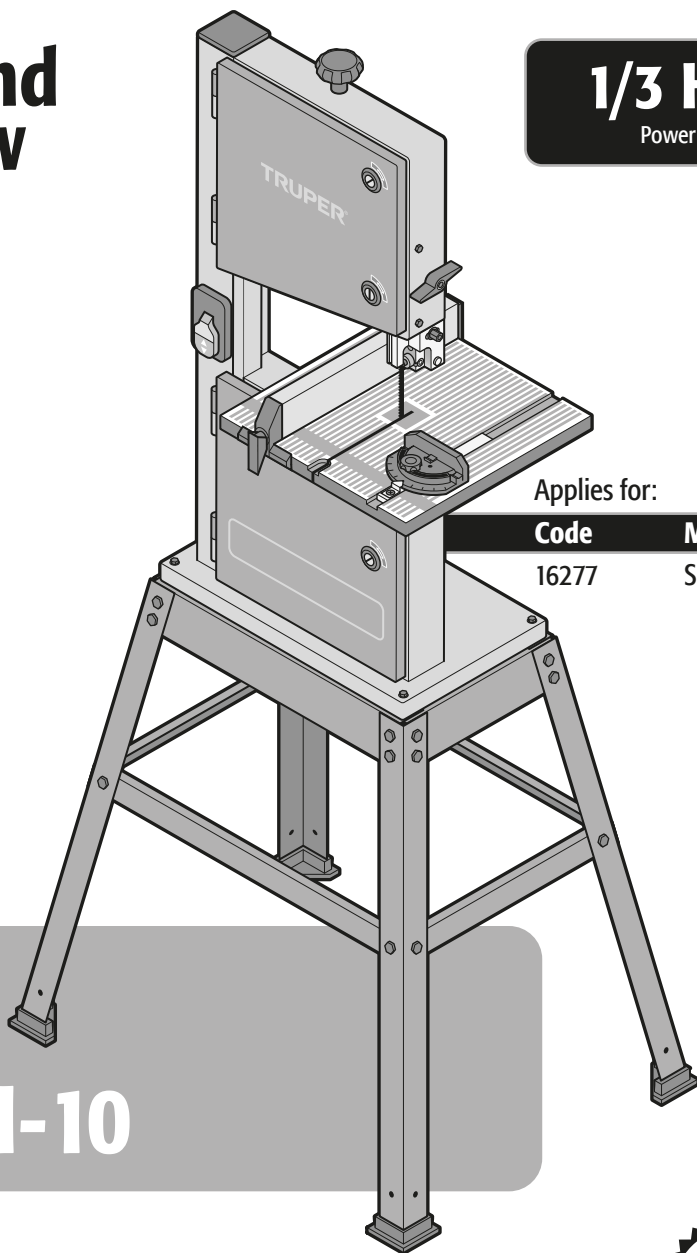


Manual

Band Saw

1/3 Hp
Power



Applies for:

| Code | Model |
|-------|--------|
| 16277 | SCI-10 |

SCI-10



CAUTION



Read the user's manual thoroughly
before operating this tool.



| | |
|---|-----------|
| Technical data | 3 |
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CAUTION


To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.


Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.

Recommendations for use and care

 **RESPECT THE WORK CYCLES.** 50 minutes of work per 20 minutes of rest. Maximum daily of 6 hours. 

 Before plugging the saw into the power outlet, confirm that the motor connection aligns with the voltage of the power supply (page 12).

 Regularly clean the machine by opening the cabinets and removing dust with a brush.

 Perform periodic **MAINTENANCE** on your machine (page 11)

SCI-10

| | |
|--------------|---|
| Code | 16277 |
| Description | Band Saw |
| Cutting Band | Width: 1/4" - 1/2" Length: 67 5/16" |
| Voltage | 127 V~ / 220 V~ |
| Frequency | 60 Hz |
| Current | 3.2 A / 1.7 A |
| Power | 1/3 HP |
| Band Speed | 2 788 ft/min |
| Duty cycle | 50 minutes work and 20 minutes idle. Maximum 6 hours per day. |
| Conductors | 18 AWG x 3C with insulating temperature of 221°F |
| Insulation | Class I |

Power Cord Grips used in this product: Type "Y".
Tool Build Quality: Basic insulation
Thermal insulation on motor winding: Class B

⚠ WARNING Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a **TRUPER** Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

⚠ WARNING Before gaining access to the terminals all power sources should be disconnected.

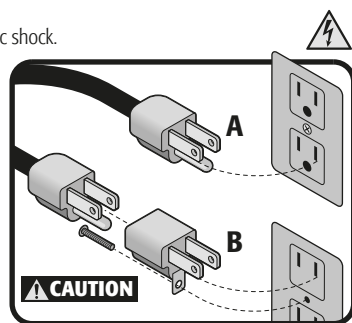


Power requirements

⚠ WARNING The tool shall be grounded while being used to prevent electric shock.

- Connect the plug into a properly grounded electric contact as shown in example **A**. Not all contacts or plugs are properly grounded. In doubt please verify with a qualified electrician.
- If the electric contact to be used with the tool has two poles (2 orifices), DO NOT REMOVE OR ALTER THE GROUND CONDUCTOR IN THE PLUG. Use a temporary adaptor as shown in example **B**, and always connect the ground conducting lug as indicated.

⚠ CAUTION When using an extension cord, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cord's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.



| Ampere Capacity | Number of Conductors | Extension Gauge | |
|--------------------------|----------------------|--------------------|-------------------|
| From 0 A and up to 10 A | 3 (one grounded) | from 5.9' to 49.2' | higher than 49.2' |
| From 10 A and up to 13 A | | 18 AWG | 16 AWG |
| From 13 A and up to 15 A | | 16 AWG | 14 AWG |
| From 15 A and up to 20 A | | 14 AWG | 12 AWG |
| | | 8 AWG | 6 AWG |

⚠ WARNING When operating power tools outdoors, use a **VOLTECK** grounded extension cable labeled "For Outdoors Use". These extensions are especially designed for operating outdoors and reduce the risk of electric shock.





General power tool safety warnings



⚠ WARNING! Read carefully all safety warnings and instruction listed below. Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

Work area

Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause losing control.



Electrical Safety

The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.

Modified plugs and different power outlets increase the risk of electric shock.



Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

Personal safety

Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times.

This enables a better control on the tool during unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes, jewelry or long hair may get caught in moving parts.



If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly. Using these devices reduce dust-related risks.

Power Tools Use and Care

Do not force the tool. Use the adequate tool for your application.

The correct tool delivers a better and safer job at the rate for which it was designed.



Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.

Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.



Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.



Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.

Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

Service

Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.

Children or people with reduced physical; sensory or mental capabilities shall not operate the tool, neither inexperienced people or without knowledge in the use of the tool, unless supervised by a person responsible of their safety or if receiving previous instructions about the tool operation.


Children shall be kept under supervision to double-check they will not play with the tool. Tight supervision shall be used with children or disabled persons to prevent from using or being close to any household tool.



This tool is in compliance with the Official Mexican Standard (NOM - Norma Oficial Mexicana).

Before operating the saw

⚠ CAUTION • The user shall be trained by a qualified person familiar with the use of the equipment and its functioning.

• Do not use the equipment if having trouble to make any type of operation. Contact immediately your supervisor, instructor or service center. 

• Before connecting and disconnecting the equipment the power switch shall be OFF (see page 10 Turning on).

⚠ CAUTION • Verify the band saw is properly mounted before connecting the equipment.

• Double check the band is honed, in good repair, with the right tension and alignment, free of oxide and tar.

• Before starting the equipment verify the cutting band is not making contact with the work piece.

• Close and secure both flywheels' cabinets.

• All the parts shall be properly installed.

• Adjust the upper cutting guide so it will be set 5/32" over the work piece.

While operating the saw

⚠ WARNING • Always keep hands away from the cutting band.

⚠ WARNING • Never make any operation hands-free. Use the support fence and the miter gauge as indicated in this Manual. To control small pieces, use poles and / or pushing blocks with the specifications shown in figure A. (not included)

⚠ CAUTION • The work piece feed direction shall always be against the band teeth and with a moderate and constant speed.

• The work pieces shall have flat faces. Never work on warped or twisted wood or round shaped.

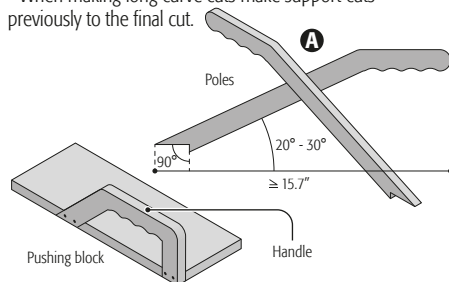
⚠ WARNING • Avoid footing or movements causing your hands or body move towards the moving band.

• Turn it off and wait for the cutting band to stop completely before removing remaining pieces on the table.

• When a work piece needs more than one cut turn off the machine and wait until the cutting band stops completely before setting the piece for the subsequent cut.

• When making angle cuts with the miter guide, remove the support fence away from the work piece trajectory.

• When making long curve cuts make support cuts previously to the final cut.



Kickback

• Avoid having a kickback (when the work piece is shot against the operator). Keep the band honed, tight and perfectly aligned; the support fence parallel to the band and the cutting guide adjusted at 5/32" away from the work piece. Do not let go the work piece until it goes through the cutting band.

• Do not cut across the grain with twisted or curved or if with no right edge which prevents to guide it along the guide.

• Double check not to cut wood with nails or screws.

Additional caution measures

• When adjusting, replacing or manipulating the cutting band use safety gloves to prevent injuries.

• The machine shall only be operated by experienced people knowable of its use or properly trained.

• Wear an anti-dust mask and connect the machine to a dust collector with an air flow suitable for hazardous dust extraction.

• Wear hearing protectors.

• The machine while running can shoot debris into the operator's eyes causing severe or permanent injuries. Wear always safety eyeglasses complying with Standard ANSI Z87.1.

• Never try to remove splinters while the band is moving and the equipment is on.

⚠ WARNING • Never try to stop the cutting band when the band saw is running.

• Never stand on the machine.

⚠ WARNING • DO NOT ASSEMBLY the equipment until double checking it is not connected and the power switch is in the OFF position (see page 10 Turning on).

⚠ WARNING • DO NOT CONNECT the equipment to the power source until it is completely assembled and the operator read and understood the entire Manual.

• When working large work pieces overhanging the work table use adequate supports to keep control on the work piece.

• In order to carry out good maintenance there shall be enough space around the machine.

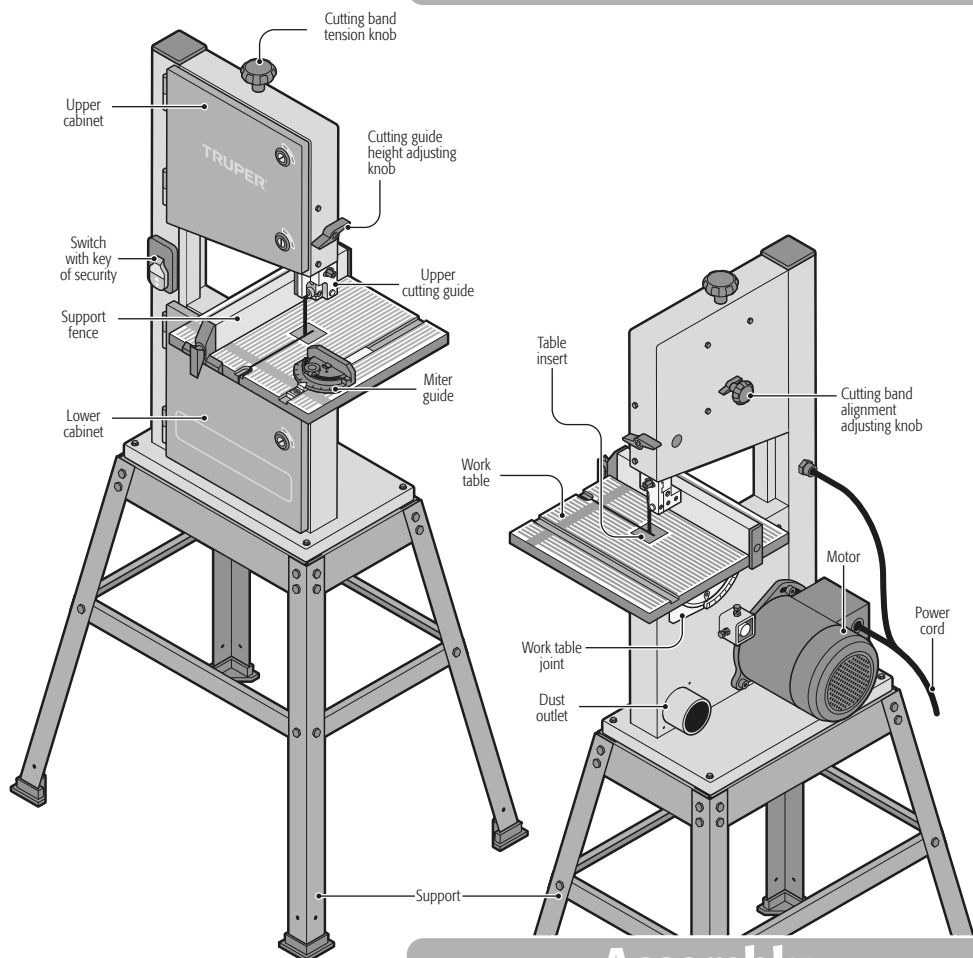
• Work in a well-ventilated area and remove sawdust frequently.

• Release tension in the band when the saw is not being used for long periods of time.

Unpacking

• Remove the packing material from the machine and fix it onto its base before operating.

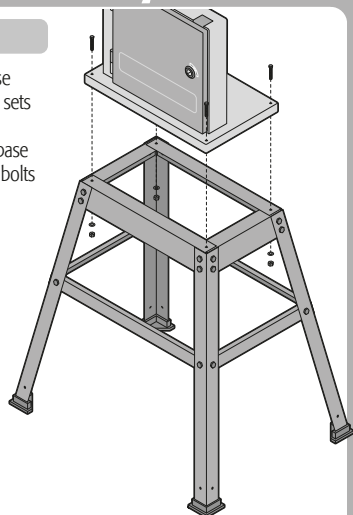
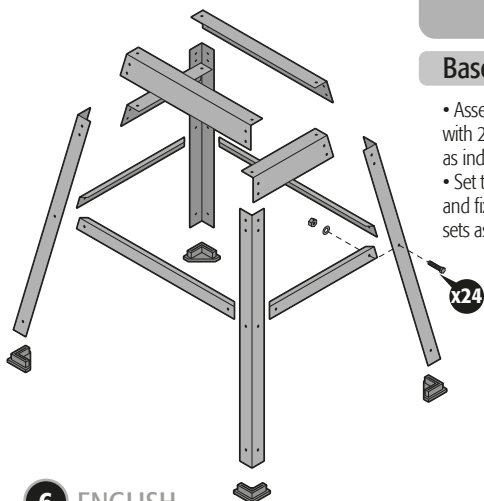
⚠ CAUTION • Keep 32" free space around the machine to give space to the job. When working long work pieces there shall be enough space in front and rear of the machine to be able to comfortably take in or out the work piece.

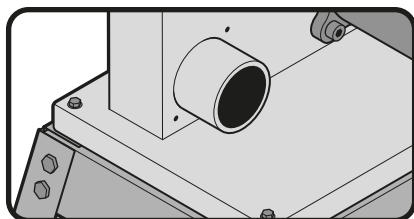
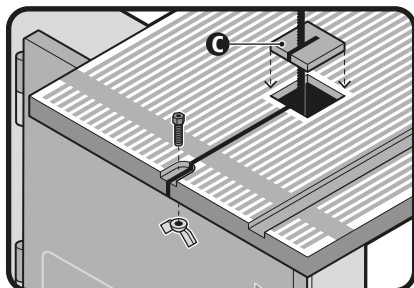
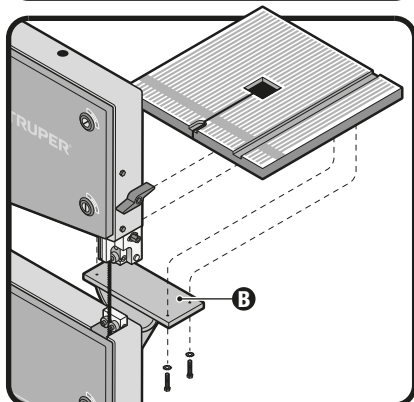
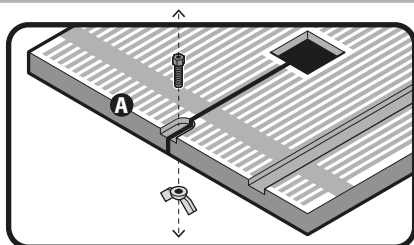


Assembly

Base

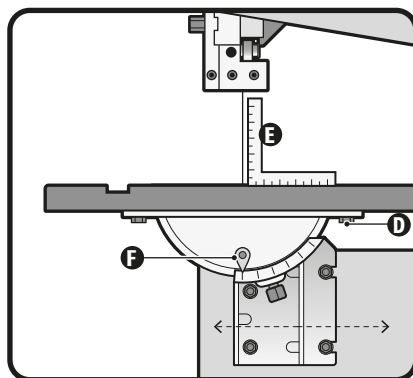
- Assemble the equipment base with 24 nuts, washers and bolt sets as indicated in the figure.
- Set the equipment onto the base and fix with nuts, washers and bolts sets as indicated in the figure.





Work table

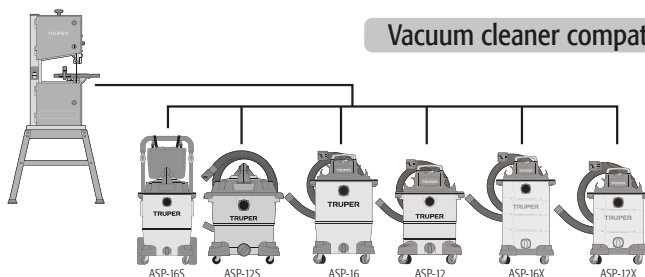
- Remove the nut and the Allen hex screw from the work table (A).
 - Set the table onto the upper joint (B) passing the cutting band through the table slot. Fix the table to the joint with 4 sets of pressure toothed washers and M16x12 hex nuts. Double check the cutting band and the edge of the slots are separated, otherwise, make adjustments before tightening the screws.
 - Set back the nut and the Allen hex nut onto the work table.
 - Place the table insert (C) into the center orifice (the insert with wide slot is only used for bevel cuts).
 - Adjust the table in the event the cutting blade does not run in the middle of the slot. To carry out this adjustment loosen the 4 screws fixing the lower joint (D) onto the lower cabinet. Move the table until the cutting band passes in the middle of the insert slot.
 - Check that the angle indicated by the pointer (F) marks 0°, otherwise loosen the pointer screw and adjust to 0°
- Using a square (E) verify that the work table is at 90° with regards to the cutting blade.



Dust outlet

- ⚠ CAUTION** • Working with the saw can generate dangerous dusts aside from sawdust and splinters which combined with an ignition source could catch fire or generate explosions, injuries or allergies
- It is recommended to connect the saw to a dust collector with an air flow suitable for hazardous dust extraction. The dust outlet has a 2 1/4" diameter.

Vacuum cleaner compatibility

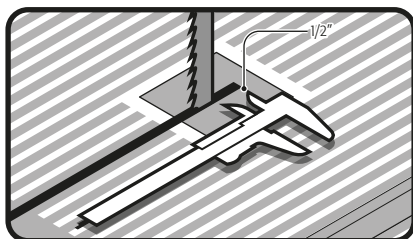
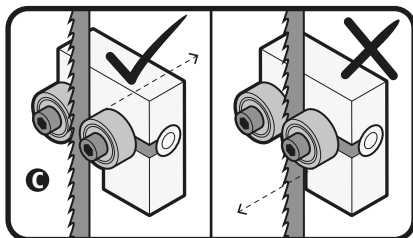
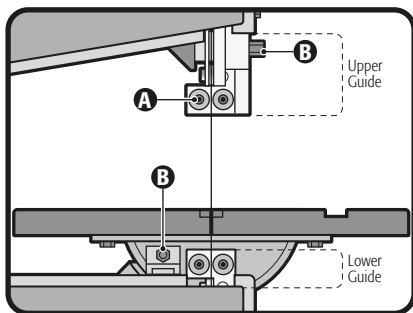


Band guides

- To assure clean cuts and optimal performance of the saw, the cutting blade shall run through the cutting guides (upper and lower).
- These guides have a bearing system that keep the cutting band in place while making the cut. The bearings are located in the sides and in back of the cutting band.
- With the tensed band the bearings shall sit $1/64''$ from the band. Do not allow the band to run in contact with the bearings as friction generated would be counterproductive for the band and the cutting guides.
- Each bearing is secured with an Allen screw (A) which can be loosened to adjust the bearing position. And each guide has a hex head screw (B) to bring over or move away the bearing system to the cutting band, depending on the band size.

CAUTION • It is important that the bearings stay behind the cutting teeth as indicated in figure C to prevent vibration or wear out in the cutting saw.

- Once all the separation distance adjustments carried out the separation distance between the saw and the edge of the slot shall be $1/2''$, there shall be no contact or friction between the saw and the slot.



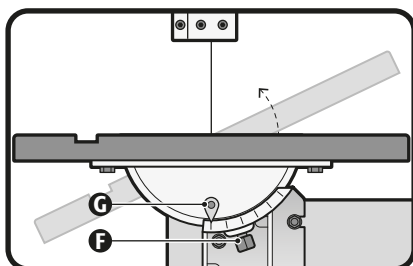
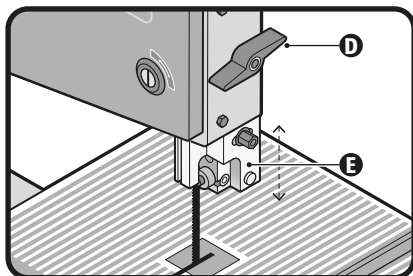
Cutting guide height

- Loosen the adjusting knob (D) of the cutting guide and set the guide into the desired height (E). The cutting guide shall stay at $5/32''$ distance of the work piece.
- Tighten the knob to fix the cutting guide height.

Adjust the cutting angle

- To make bevel cuts modify the angle of the work table loosening the cutting angle block knob (F).
- Tilt the work table until gaining the desired angle signaled by the pointer (G).
- Tighten firmly the cutting angle block knob.

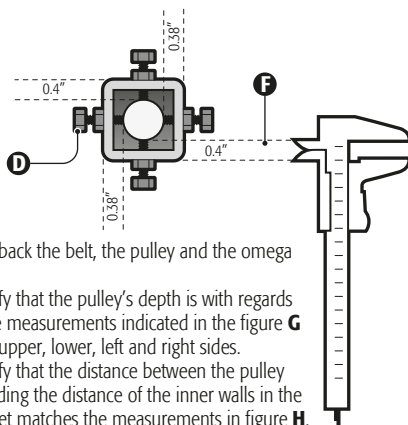
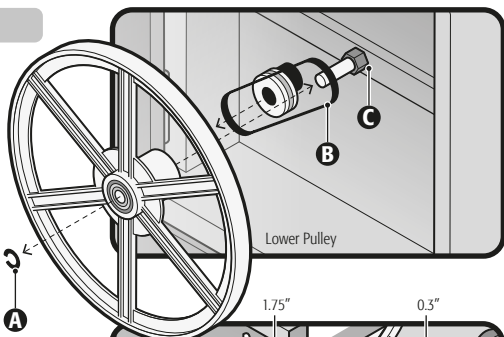
CAUTION • Make sure the knob is tightened before making bevel cuts.



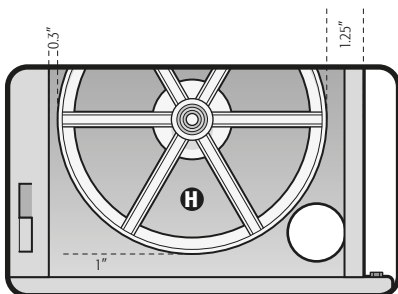
Pulleys

⚠ CAUTION • Pulleys are factory-adjusted to allow the blade to run correctly. Adjust only in the event the blade run is deficient.

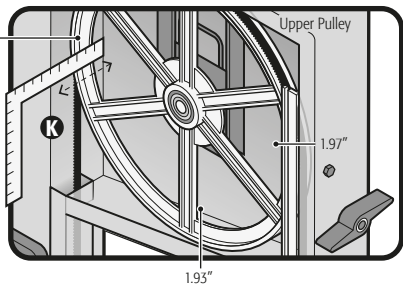
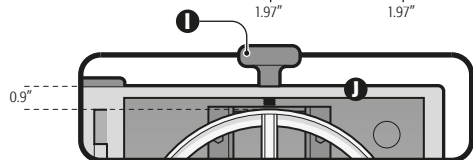
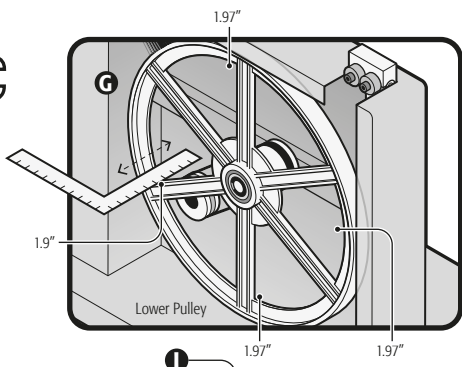
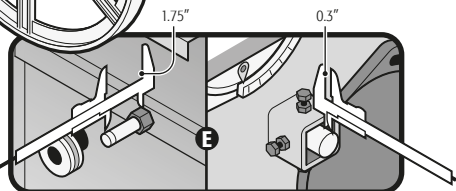
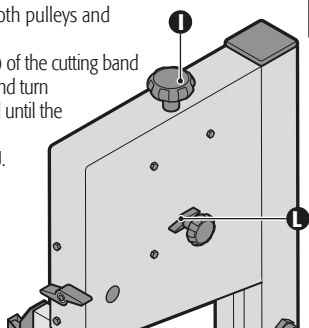
- Using pliers, remove the omega lock (A) to remove the lower pulley.
- Remove the belt (B).
- Loosen nut (C) and four adjusting knobs from the axis (D) in the rear to allow the axis to run freely.
- Move the axis so that the front part overhangs $1 \frac{3}{4}$ " and the rear overhangs $5/16$ " (E). Tighten nut (C).
- Tighten the four adjusting bolts to center the axis with respect to the square and according to the measures in the figure (F).



- Set back the belt, the pulley and the omega lock.
- Verify that the pulley's depth is with regards to the measurements indicated in the figure G in its upper, lower, left and right sides.
- Verify that the distance between the pulley regarding the distance of the inner walls in the cabinet matches the measurements in figure H.



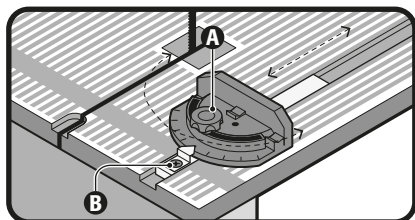
- Mount the band saw in both pulleys and center it.
- Set the tightening knob (I) of the cutting band in the cabinet upper orifice and turn clockwise to tighten the band until the pulley is adjusted to the measurements in the figure J.



- To adjust the pulley to the measurements indicated in figure K, turn the knob found in the rear side of the upper cabinet (L).

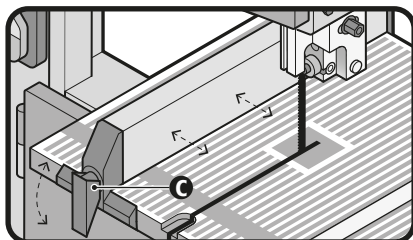
Miter guide

- The miter guide can be adjusted to $\pm 60^\circ$ depending on the job to be carried out.
- Loosen the miter guide knob (A) to adjust the angle.
- Once the miter guide has the desired angle signaled by the pointer (B) tighten the knob firmly.



Support fence

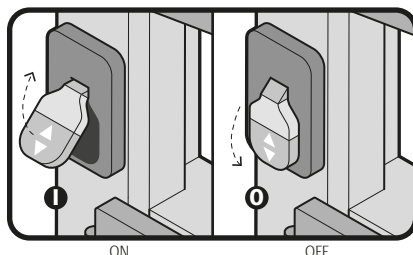
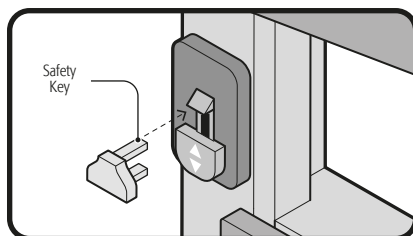
- The support fence can move over to get close or far away from the cutting band depending on the job.
- To release the fence, lift the lever (C) and set it into the desired position. Lower the handle to assure the fence is in place.



Start up

Turning on

- Before connecting the saw to the power source, check the connection according to the supply voltage (127 V~ / 220 V~). (See page 12).
- The saw is built with a safety key switch to prevent unauthorized use. If leaving idle the machine for long periods of time and there is a possibility that other people could use it, especially children remove the safety key with the switch in the off position (O). Keep it in a safe place, do not lose it because the saw could not be used again.
- To turn on the saw, insert the safety key and lift the switch into the on position (I).
- To turn off the saw, lower the switch into the off position (O).
- **⚠ WARNING** • Double check the switch is in the off position (O) before connecting the saw to the power source.



Operation

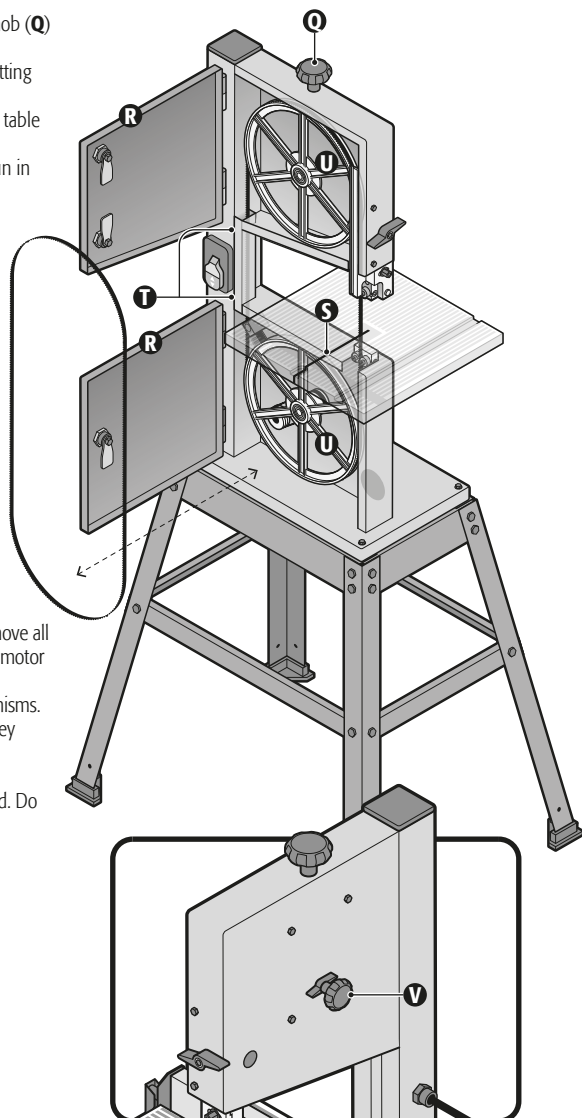
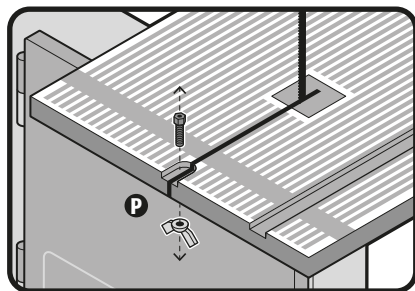
- Be aware the band runs in a continuous descending run.
- Using both hands hold the work piece firmly onto the table and feed slowly towards the band, keeping your hands away from the band.
- To get better results the band shall be honed. A dull band will not cut right, especially in straight cuts and will cause excessive pressure on the rear guide bearings.
- Select the right band for the job, depending on the wood thickness and type of cut to be made. The thinner and harder the wood, the finer the band teeth shall be. Use a fine toothed band for steep curved cuts.
- The machine is especially designed to make curved and straight cuts.
- When cutting follow the design marked by only pushing and turning the work piece in a uniform manner.
- Do not try to turn the piece by pushing it. It could cause the work piece will get stuck or the band will bend.
- For straight cuts, use the support fence to slowly feed the work piece towards the band and in contact with the fence.

Cutting band replacement

- The band saw is factory equipped with a band for general use. If the job requires a different band or the band is worn or damaged it shall need to be replaced.
- Use a 6 tpi* band for softer materials. Use a 14 tpi* for harder materials. Keep in mind a 14 tpi* band cuts slower because the teeth are finer and its cutting operation is slower.

- ⚠ CAUTION** • Before changing the blade, ensure that the machine is off and disconnected from the wall outlet.
- To replace the band, remove the nut and the Allen hex screw from the work table (P).
 - Loosen the band tension turning the band tension knob (Q) counterclockwise.
 - Open the two cabinets (R) to gain access to the cutting band flywheels.
 - Remove the band making it pass through the work table slot (S) and through the saw column slot (T).
 - Set the replacement band setting it so that it can run in the center of the two pulleys (U) and tense them slightly.
 - To verify where the band passes turn manually the upper flywheel. If rectifying the band pass through, make it with the alignment knob of the cutting band (V).
 - Adjust the cutting guides as indicated in page 8.
 - Set the nut and the Allen hex screw back into the work table (P).

* teeth per inch.



Cleaning and lubrication

- Turn off and disconnect the saw.
 - With a hard bristle brush and a vacuum cleaner remove all the dust. Pay attention to the mechanisms and in the motor air inlet.
 - Apply dry graphite lubricant or silicon in the mechanisms.
- ⚠ CAUTION** Do not use grease or oil because they accumulate sawdust and will hinder the mechanism functions.
- The motor bearings are factory sealed and lubricated. Do not need additional lubricating.

Service

- Service to the tool can only be carried out in a **TRUPER** Authorized Service Center. Service and maintenance carried out by unqualified people may be dangerous and could cause personal injuries and void the warranty.

Electric connection diagram

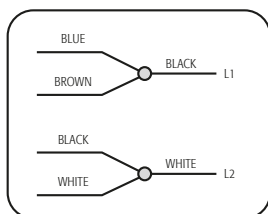


WARNING

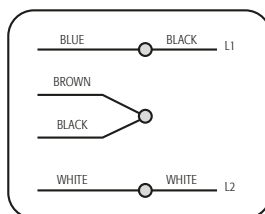


BEFORE GAINING ACCESS TO TERMINALS ALL FEEDING CIRCUITS SHALL BE DISCONNECTED.

Below are the electrical diagrams to make the motor connections according to the supply voltage.

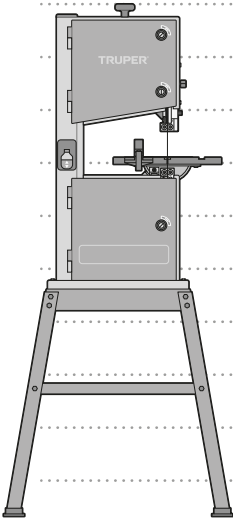


127 V~ connection



220 V~ connection

| Problem | Cause | Solution |
|--|--|--|
| The machine is not functioning when turned ON. | <ul style="list-style-type: none"> • No power supply. • The power cable is defective. | <ul style="list-style-type: none"> • Check and look for any tear in the cable. • Go to a TRUPER® Authorized Service Center to repair. |
| The band is not moving when the motor is running. | <ul style="list-style-type: none"> • The band tension knob is not tight. • The tape got loose from one of the flywheels. • The saw band is broken. • The direction band is broken. | <ul style="list-style-type: none"> • Turn OFF the motor and tighten the band tension knob. • Open the cabinets and check the band setup. • Replace the saw band. • Replace the direction band. |
| The band is not cutting in a straight line. | <ul style="list-style-type: none"> • The support defense is not being used. • The feeding rhythm is too fast. • The band teeth are dull or damaged. • The band guides are not properly adjusted. | <ul style="list-style-type: none"> • Use the support defense. • Feed the work piece slowly and using moderate and constant pressure to prevent the band from bending. • Replace the band with a new one. • Adjust the band guides (see page 10). |
| The band is not cutting, or it cuts too slowly. | <ul style="list-style-type: none"> • The teeth are dull. • The band is mounted backwards. | <ul style="list-style-type: none"> • Replace the band (see page 7). • Set the band correctly. |
| Dust accumulates inside the machine. | <ul style="list-style-type: none"> • This is due to normal use. | <ul style="list-style-type: none"> • Clean the machine regularly. Open the cabinets and remove dust with a vacuum cleaner and a brush. • Use dust collection equipment to prevent dust buildup (see page 8). |
| Dust inside the motor cover. | <ul style="list-style-type: none"> • This is due to normal use. | <ul style="list-style-type: none"> • Clean the motor vent using a vacuum cleaner. Remove dust constantly to prevent dust entering inside the cover. • Use dust collection equipment to prevent dust buildup (see page 8). |
| The machine is not cutting 45° or 90° angles. | <ul style="list-style-type: none"> • The table is not set in the right angles with regards to the band. • The band is dull or there was too much pressure on the work piece. | <ul style="list-style-type: none"> • Adjust the table (see page 8). • Replace the band or exercise less pressure on the work piece. |
| The band cannot be set in the right manner in the flywheels. | <ul style="list-style-type: none"> • The flywheels are crooked. • The flywheel alignment knob has not been adjusted right. • The band is defective. | <ul style="list-style-type: none"> • Go to a TRUPER® Authorized Service Center to repair. • Adjust the knob (see page 9). • Replace with a new band. |



In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage WWW.TRUPER.COM to get an updated list, or call our toll-free numbers **800 690-6990** or **800 018-7873** to get information about the nearest Service Center.

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GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030,
AGUASCALIENTES, AGS. TEL.: 449 994 0537

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MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO,
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VALLE, C.P.: 45655, TLAJOMULCO DE ZUÑIGA, JAL.
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| Code | Model | Brand |
|-------|--------|--------|
| 16277 | SCI-10 | TRUPER |

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